

Receiving Report

Date: 10/4/27
 Supplier: MARNON

Batch No: M114520
 Dart P/O: 11637

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order 104408 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 10/4/28
 Date [Signature]
 Received/Costing [Signature]
 Initial [Signature]

Location _____

Marmon/Keystone Canada Inc.

RECEIVED APR 15 2010



Specialty Steels

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL (514) 527 9153 FAX (450) 641 4357

Invoice Facture
443405
Invoice Date Date De La Facture
4/14/10

SOLD TO / VENDU A :

SHIPPED TO / EXPÉDIÉ À :

DART AEROSPACE LTD
1270 ABERDEEN STREET

DART AEROSPACE LTD
1270 ABERDEEN STREET

PAGE.: 1

HAWKESBURY

ON CAN K6A 1K7

HAWKESBURY

ON CAN K6A 1K7

SHIP VIA / EXPÉDIÉ PAR EPIC		F.O.B. / F.A.B. BOUCHERVILLE		G.S.T. / T.P.S. R137204947 Q.S.T. / T.V.Q. 1016343044 TW0001 LE	
YOUR ORDER NO. / VOTRE N° DE COMMANDE PO11637		SALESPERSON / VENDEUR GHI		MARMON / KEYSTONE # 1087096	
				PROVINCIAL TAX NO N° DE TAXE PROVINCIALE 6122-5207	
ORDERED / COMMANDE	DESCRIPTION	SHIPPED / QUANTITÉ QUANTITY / EXPÉDIÉ	UNIT PRICE / PRIX À L'UNITÉ	AMOUNT / MONTANT	
1000 FT	STAINLESS STEEL TUBE A554 FINI MOULIN 304 304 ORN. TUBE 3/4" X 3/4" X .065 A554 STO .750 .750 .065 304APC	1000 FT 606 LBS 50 Pieces	2.490/FT	2,490.00	
48 FT	ALUMINUM HOLLOW BAR B-241 T6511 ABH 1.000 .188 .624 E6061	48 FT 27 LBS 2 Pieces	3.990/FT	191.52	
24 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS .500 .049 D6061	24 FT 2 LBS 2 Pieces	2.140/FT	51.36	
Energy Surcharge				12.20	

ORIGINAL INVOICE / FACTURE ORIGINALE

TERMS: NET 30 DAYS
PLUS 2% PER MONTH
ON ALL OVERDUE
ACCOUNT

TERMES: NET À 30 JOURS
PLUS 2% PAR MOIS
SUR COMPTES EN
SOUFFRANCE

FOR CONDITIONS OF SALES REFER TO OUR
WEB PAGE www.mkcacanada.com
VEUILLEZ CONSULTER NOTRE SITE INTERNET
www.mkcacanada.com POUR LES CONDITIONS DE VENTE

PAYMENT OF THIS INVOICE IS DUE BY
LE RÈGLEMENT DE CETTE FACTURE EST EXIGIBLE AU PLUS TARD LE

05/14/2010

G.S.T. T.P.S. HST	137.25
PROVINCIAL TAX TAXE PROVINCIALE	.00
	2,882.33



A Marmon Distribution Services / Berkshire Hathaway Company

Page 1 of 1

All amounts are calculated in domestic currency.

Grouped by Vendor ID

[illegible]

Marmon/Keystone Canada Inc.**Specialty Steels**

PAGE.: 1

290 Chemin du Tremblay Boucherville J4B 5X9
TEL (514) 527 9153 FAX (450) 641 4357Shipping date.....: 04/14/2010
Name of Carrier....: EPIC
P.O.B.....: BOUCHERVILLE

COMBINATION SHORT FORM OF STRAIGHT BILL OF LADING-EXPRESS SHIPPING CONTRACT ADOPTED BY RAIL FREIGHT AND EXPRESS CARRIERS SUBJECT TO THE JURISDICTION OF THE CANADIAN TRANSPORT COMMISSION ISSUED AT SHIPPER'S REQUEST.

It is mutually agreed, as to each carrier of all or any of said goods over all or any portion of said route to destination, and as to each party at any time interested in all or any of said goods, that every service to be performed hereunder shall be subjected to all the terms and conditions (which are hereby incorporated by reference and have the same force and effect as if the same were fully and specifically set forth herein).

1. approved by the board of transport commission for Canada by General Order No. T-5, dated February 1, 1963 set forth in the Canadian freight Classification and also available at all railway agency stations and freight offices upon request, when said goods are carried by rail carrier; or
2. of the bill of lading set forth in or prescribed by the relevant tariffs, classification, statutes and regulations motor carrier's services when said goods are carried by a motor carrier; or
3. of the bill of lading form prescribed by the regulations adopted by the order-in-council 6956-79 dated April 4, 1979
4. of the Shipping Contract approved by the Board of Transport Commission for Canada by General Order No. 6-43 dated September 18, 1967 and set forth in Express Traffic Association, Tariff 100 in effect on the date hereof, when said goods are carried by an express carrier subject to the jurisdiction of the said Board; and which are agreed to by the shipper and accepted for himself and his assigns.

Consigned to:

DART AEROSPACE LTD
1270 ABERDEEN STREET

Telephone.....: 613 632 5200

HAWKESBURY ON CAN K6A 1K7

Customer order.: P011637

Description of shipments and special marks	Weight	PCS	If charges are to be prepaid write or stamp here:	
Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment rev:08/08 01-STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4" X 3/4'X .065 A554 STO .750 .750 .065 304APC 04/14/2010 1000 FT FK HT#:4HT9 FK HT#:830867	606.0	21 29	Received \$ _____ To be applied in prepayment of the charges on the property described hereon.	
02-ALUMINUM HOLLOW BAR B-241 ABH 1.000 .188 .624 E6061 04/14/2010 48 FT RM HT#:60924 057	27.1	2	Agent or Cashier. Per.	
03-ALUMINUM SMLS TUBE ATS .500 .049 D6061 04/14/2010 24 FT RM HT#:F00005125	2.0	2	For carrier's use Advance and or beyond \$ _____ Misc. \$ _____ Suppl. Piece \$ _____ Suppl. Value \$ _____ Total \$ _____	
			Shipper show amount of C.O.D.	
			C	Amount \$ _____
			O	Fee \$ _____
			D	Total \$ _____
Btls/Pieces 1 + 0 = 1	Number of extra large pieces.	Total weight 635 LB	Valuation	
Dimensions Where required by tariff shipper must complete the following. Total cubic feet			Order number 1087096	
Shipper		Transport	Customer	

Handwritten:
 6/10/14/27



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO11637

Purchase Order Date 4/12/10

PO Print Date 4/12/10

Page Number 1 of 2

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

FAKED
6/10/13

Contact Name

Vendor Phone

800 361 8142

Vendor Fax

450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304TS0.750W.065	304 SQ Tube .75x.75x.065W	4/16/10 Yes	✓ 1,000.00 f	Epic ppd	\$2.4900	\$2,490.00
		Special Inst:	MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH				
2	M6061T6T1.000W.188	6061T6 RD TUBE 1.00 X .188W	4/16/10 Yes	40.00 f <i>NEC 48</i>	Epic ppd	\$3.9900	\$159.60
		Special Inst:	MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8				
3	M6061T6T0.500W.049	6061-T6 RD Tube .500 x.049W	4/16/10 Yes	20.00 f <i>24 NEC</i>	Epic ppd	\$2.1400	\$42.80

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 4/12/10



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO11637**

Purchase Order Date 4/12/10

PO Print Date 4/12/10

Page Number 2 of 2

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	800 361 8142	Requisition Nbr	
Vendor Fax	450 641 4357	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	CAD
		FOB	

Special Inst: AS ABOVE

PO Total: \$2,692.40

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 4/12/10

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable



CERTIFICATE OF COMPLIANCE

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03/EN 10204 3.1.

Type: 304
Size: 0.750"x 0.750"x 0.065"x 240.000"
Finish: As Welded
Your P.O. #: MX2006
Item Code: 50-9781 *S1064/22*

HEAT NO.: 4HD9

COIL NO.: 044HD9 B

CHEMICAL ANALYSIS (%):

C	Mn	P	S	Si	Cr	Mo	Ni
0.0700	1.6020	0.0310	0.0000	0.3520	18.3180	N/R	8.1370
Cu	Ti	Al	N	Co	Cb		
N/R	N/R	N/R	0.0390	N/R	N/R		

MECHANICAL PROPERTIES:

YIELD STRENGTH P.S.I.	TENSILE STRENGTH P.S.I.	ELONGATION %	HARDNESS
48530	97700	52.93	85 HRB

Mercury has not been used as an alloying material nor is it present in our processing methods.

Date: 01/21/2010

Q.C. Reviewed
12/01/25/10

Rob Kaminski
Rob Kaminski
Metallurgical Lab Technician



CERTIFICATE OF COMPLIANCE

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03/EN 10204 3.1.

Type: 304/304L
Size: 0.750"x 0.750"x 0.065"x 240.000"
Finish: As Welded
Your P.O. #: MX2006
Item Code: 50-9781

Scobyls

HEAT NO.: 830867

COIL NO.: 8766849

CHEMICAL ANALYSIS (%):

C	Mn	P	S	Si	Cr	Mo	Ni
0.0150	1.7700	0.0310	0.0000	0.4100	18.3000	N/R	8.2000
Cu	Ti	Al	N	Co	Cb		
N/R	N/R	N/R	0.0700	N/R	N/R		

MECHANICAL PROPERTIES:

YIELD STRENGTH P.S.I.	TENSILE STRENGTH P.S.I.	ELONGATION %	HARDNESS
46300	91000	54.00	84 HRB

Mercury has not been used as an alloying material nor is it present in our processing methods.

Date: 01/21/2010

Q.C. Reviewed
As of 1/25/10

Rob Kaminski
Rob Kaminski
Metallurgical Lab Technician

02/01/2010 From: MARMON/KEYSTONE CORPORATION

To:

M/K OR:

INIT.::

OR REF:

C. P. O.:

SLSPRS:

C PART:

KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
14020 S. COIL PLUS DR UNIT 100
PLAINFIELD, IL 60544

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

CUSTOMER PO NUMBER: 60-51266-1		CUSTOMER PART NUMBER: ESRT733 1.188X24		PRODUCT DESCRIPTION: 1.00 OD X .188 WALL	
KAISER ORDER NUMBER: 9047293	LINE ITEM: 001	SHIP DATE: 12/08/2009	KAISER LOT NUMBER: 50924 057	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 3021.000 LB	QUANTITY: 223.000 PCS	B/L NUMBER: 955857	DISCOUNT/CHARGES:	WIDTH:	LENGTH: 24.000 FT
SHIP TO: MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3060 USA			SOLD TO: MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3060 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS(KSI)	YTS(KSI)	%Elong in 2	HARDNESS	CONDUCT.	BEND
XTR088725	0001	001	44.5	40.2	13.8	NA N/A	N/A	N/A
XTR088725	0001	002	44.6	40.3	13.6	NA N/A	N/A	N/A
XTR088725	0001	003	44.7	41.2	13.4	NA N/A	N/A	N/A
XTR088725	0001	004	44.6	40.3	14.2	NA N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40		0.15		0.8	0.04			NA	NA	NA		

Applicable Requirements:

ASTM-B241-02-STENCILED ASTM-B221-08 ASME-SB241 1998 SECT II (AMS-QQ-A-200/8 TYPE I)
 ASTM-B345-02 UNS#96061 ASME SB-221 1998 SEC II (T6511 also conforms to T6-not
 applicable to other tempers) Also conforms to EN 10204 3.1

Miscellaneous Notes

MANUFACTURED IN USA (.) MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Tom G. Small, Jr., QA Manager

Plant Serial: 00271540

Kaiser Order Number: 9047293

Line Item: 001

ATS 1.000 .188 6061 T6511

06/12/2009 From: MARMON/KEYSTONE CORPORATION

To:

M/K OR:

INIT.:

OR. REF:

C.P.O.:

SLSPRS:

C PART:

KAISER
ALUMINUM
 FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
 FABRICATED PRODUCTS, LLC
 6573 W. WILLIS ROAD
 CHANDLER, AZ 85228

CUSTOMER PO NUMBER: 60-5843-3		CUSTOMER PART NUMBER: AT/5.049/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 203269	LINE ITEM: 003	SHIP DATE: 05/19/2009	KAISER LOT NUMBER: F00005125	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 604.000 LB	QUANTITY: 619.000 PCS	BL NUMBER: 202311	DIAGRAM/THICKS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONTIACS	BEND
F00005125	0001	1	47.3	43.7	13.0	N/A	N/A	N/A
F00005125	0002	1	43.9	40.3	14.0	N/A	N/A	N/A
F00005125	0003	1	48.4	44.7	14.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ba	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D66960	.61	.32	.22	.06	1.00	.10	.05	.03	.00	.00	.00	.01	.02

Applicable Requirements:

Description: MADE IN USA
 OD: 5.000"; Wall: 0.049"; Round
 AMS-4082F ASTM-B210-04 WW-T-700/6F
 WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082F, WAS NOT OILED.
 THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
 CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
 WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
 COMPLIES TO DIN EN 10204 JAN 2005

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00004353

Wilfredo A. delaCruz

Page 1 of 2

Kaiser Order Number: 203269

Line Item: 003

ATS .500 .049 D6061 T6

06/12/2009 From: MARION/KEYSTONE CORPORATION

To:

M/K OR:

INIT.::

OR.REF:

C.P.O.::

SLSPRS:

C PART:

KAISER
ALUMINUM
FABRICATED PRODUCTS*Best in Class***CERTIFIED TEST REPORT**<http://Certs.KaiserAluminum.com>KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226**Miscellaneous Notes**

MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED**CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. de la Cruz, Sr. Metallurgical Engineer

Wilfredo A. de la Cruz

Plant Serial: 00004353

Kaiser Order Number: 203269

Line Item: 003

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